System 013 - Site 501439, Vancouver, WA

Site 501439 is a grocery store located in Vancouver WA. There are two refrigeration circuits--a low temperature Rack A on Circuit 13 and a medium temperature Rack B on Circuit 12 – installed in approximately 2005.

Circuit 12, Medium Temperature and Circuit 13, Low Temperature

Circuit 12 (Rack B) is a medium temperature multiplex system Circuit 13 (Rack A) is a low temperature multiplex system, both with R404a refrigerant located in Vancouver, WA. Each rack has with 3 compressors. This system is unusual in that the two racks share a single condenser unit. The compressors all discharge into a single manifold, but the low and medium temperature racks each have a separate suction manifold. The discharge line has a desuperheater that allows heat recovery from hot discharge gas to heat hot water and decrease the gas temperature before entering the condenser. Compressors have head fans, which reduces the gas temperature at the compressor discharge to prevent compressor overheating. The system has sixteen evaporator circuits, nine on the low temperature side and seven on the medium temperature side. Both racks share a single Emerson E2 refrigeration system controller.

Table 1. Measured data on Circuit 13

| Measured Data | Variable Name(s) | Point Number |
|---|------------------|--------------|
| Outdoor Temperature | TT_OUTDOOR | |
| Discharge Temperatures after each Compressor | MISC1 to MISC3 | 2 |
| Common Discharge Temperature | TT_RCOMP_OUT | 2 |
| Common Discharge Temperature Before Desuperheater | π_x8 | |
| Low Temperature Common Suction Temperature | TT_RCOMP_IN | 1 |
| Compressor Power | EP_COMP | |
| Low Pressure, Suction Manifold | PT_RLP | 1 |
| High Pressure, Discharge Manifold | PT_RHP | 2 |
| Condenser Entering Temperature | TT_RCOND_IN | 3 |
| Condenser Fan Power | MISC10 | |
| Condenser Discharge Temperature | TT_RCOND_OUT | 6 |
| Liquid Line Temperature entering expansion device | TT_REXP_IN | 7 |

Figure 1. Pressure-enthalpy diagram for basic refrigeration cycle, neglecting pressure losses.

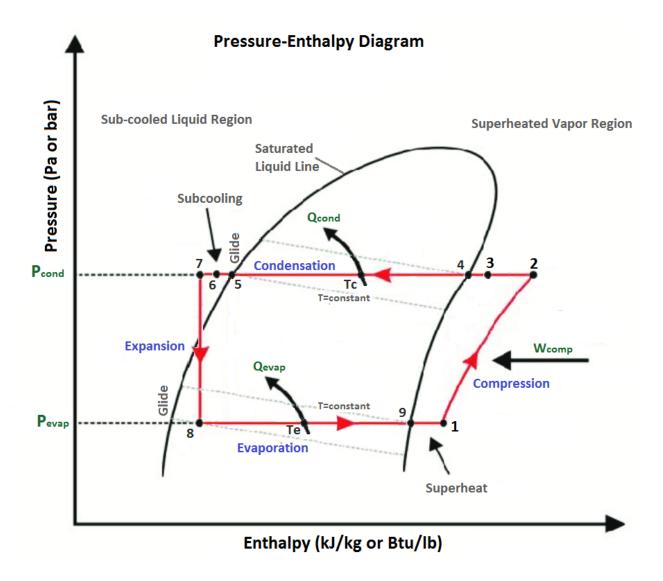


Figure 2. Circuits 12 and 13 ClimaCheck system diagram

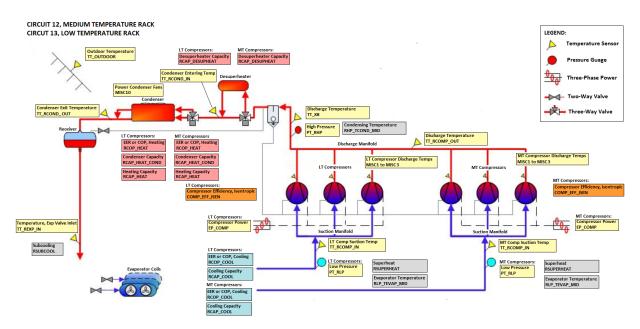


Table 2. Calculated values on Circuit 13

| Calculated/Derived Values | Variable Name | Measured Temperatures Used in Calculations | Point Number/ Process |
|-------------------------------------|----------------|---|-----------------------------|
| Isentropic Compressor Efficiency | COMP_EFF_ISEN | Discharge and suction manifold conditions | 1 to 2 |
| Condensing Temperature | RHP_TCOND_MID | Dew point and bubble point temperatures at PT_RHP | С |
| Evaporator Temperature | RLP_TEVAP_MID | Dew point and bubble point temperatures temperature at PT_RLP | е |
| Heating COP | RCOP_HEAT | TT_REXP_IN, Discharge and suction manifold temperatures | |
| Condenser Capacity | RCAP_HEAT_COND | TT_RCOND_IN, TT_REXP_IN | 3 to 6 |
| Heating Capacity | RCAP_HEAT | TT_RCOND_IN, TT_REXP_IN | |
| Cooling COP | RCOP_COOL | TT_RCOND_IN, TT_REXP_IN, Discharge and Suction Temperatures | 8 to 1 |
| Cooling Capacity | RCAP_COOL | TT_REXP_IN, Suction Temperatures | |
| Subcooling | RSUBCOOL | TT_REXP_IN, , Bubble point temperature at PT_RHP | 5 to 7 |
| Superheat | RSUPERHEAT | Suction temperatures, Dew point temperature at PT_RLP | 9 to 1 |