

# FOCUS ON FRESH TASTE, NOT ENERGY WASTE

## New plant saves millions from facility-wide projects



### Project Overview



Reser's Fine Foods production plant in Pasco, Washington.

Reser's Fine Foods built a new production plant in Pasco, WA. From the early stages of design, Reser's and their consultants partnered with ESI to ensure an optimally efficient design. Since, they have continued their energy efficiency progress with a range of additional projects.

#### Refrigeration

Reser's included a heat recovery system and upgraded essentially every component of the refrigeration system including efficient compressors, evaporators, condensers, and chillers.

#### Lighting

Reser's installed efficient LED lighting throughout both office and production spaces.

#### Equipment

And Reser's upgraded many of the water pumps, boiler fans, and an air compressor to variable speed.

### Annual Results



**7,180,000 kWh**  
First Year Savings



**\$360,000**  
Avoided Energy Cost



**3,340 Tons CO<sub>2</sub>**  
Scope 2 Emission Reduction



What ideas do you  
have to save energy?

Jake Wiskerchen, Reser's Fine Foods, 509.542.2500  
Maurilio Lopez, Franklin PUD, 509.546.5946  
Austin Rogers, ESI Partner, 425.417.8532