

# Decision Method for Unit Rehabilitation

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# The PUD!

- Public utility in Washington State, 1936
- 1,988 MW nameplate
- Two dams, three powerhouses on the Columbia River
- One dam and powerhouse on Lake Chelan
- Total generation – 9,000 GWhr
- 48,000 electric customers
- Ages from 1928 to 2011



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# Rock Island

Puget Power  
Oldest plant on the  
Columbia River –  
1933

First Powerhouse  
4 – propellers 22MVA  
6 – Kaplan 25MVA  
2 units rehabilitated  
2008 - 2010

Second Powerhouse  
added 1979  
8 – bulbs 54MVA



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# Rocky Reach

Initial construction  
1956 - 1961  
7 – Kaplan 108MVA

Rehabilitated and  
uprated to 120MVA  
1997 – 2003

Expanded in 1968 – 1971  
4 – Propellers 132MVA

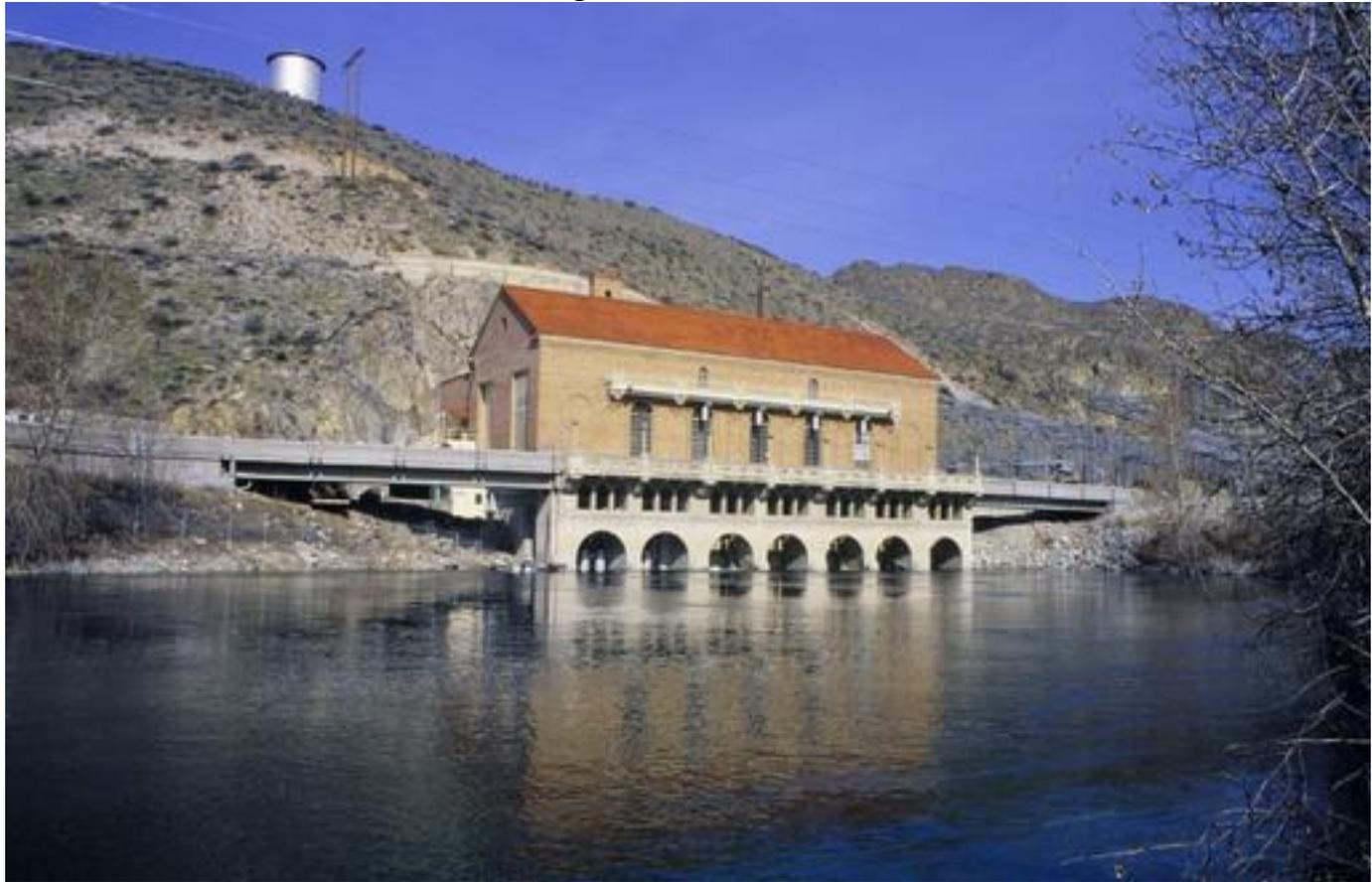
Rehabilitated, converted  
to Kaplan and uprated to  
148 MVA  
1998 – 2003



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# Chelan Hydro



Washington Water  
Power  
1926 – 1928

2 – Francis 28MVA

Acquired 1955

Rehabilitated 2009 -  
2011

Upgraded to 37MVA



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# Unit Rehabilitation Decisions

**Equipment is aging**

**Equipment still runs**

- Management wants an IRR or NPV
  - What's it based on?
  - All future generation?
  - No future generation?
  - Only the generation increase?



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# Traditional Approach

- Quantify increases:
  - Capacity
  - Efficiency
  - Fish benefits
  - Green value
- Enter into Economic Model

# Economic Model

Insert revenues or benefits

Service life 10

Discount Rate	7.0%
General inflation rate-future benefits & costs	2.5%

Benefits (1)	Input	Input	Real Annual	period = 0	1	2	3	4	5	6	7	8	9
Reduce maint by 300 hrs/yr @ \$45/hr	300	\$ 45	1.5%	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024
					13,703	13,908	14,117	14,328	14,543	14,761	14,983	15,208	15,436
Subtotal of Benefits (2)				0	13,703	13,908	14,117	14,328	14,543	14,761	14,983	15,208	15,436

Costs (1)	Input	Input	Real Annual	period = 0	1	2	3	4	5	6	7	8	9
Purchase truck				100,000									
Misc fees				2,000									
Subtotal of Costs				102,000	0	0	0	0	0	0	0	0	0

Costs

<b>Net Benefit / (Cost), escalated</b>	(102,000)	14,045	14,612	15,202	15,816	16,454	17,119	17,810	18,529	19,277
Benefit, escalated	0	14,045	14,612	15,202	15,816	16,454	17,119	17,810	18,529	19,277
(Cost), escalated	(102,000)	0	0	0	0	0	0	0	0	0

Summary Results	IBC ratio	levelized	Southside Sensitivity	Adjustable Sensitivity
Benefit, PV		\$116,059	Additional Costs 10%	Additional Costs 0%
(Cost) (PV)		(\$102,000)	Reduce Benefits 10%	Reduce Benefits 0%
Net Present Value (NPV)	1.1	\$14,059	Revised NPV (\$7,747)	Revised NPV \$14,059
Internal Rate of Return (IRR)		9.7%	Revised IRR 5.6%	Revised IRR 9.7%
Payback begins in Year		9	Revised Payback Exceeds service life	Revised Payback 9

Results

# Sample Case

- Four 65 year old vertical Kaplan Turbines
- Issue - The generators are near end of life, rotor-stator contact is likely.
- Alternatives:
  - Rehab the generator now, turbine later
  - Complete rehabilitation now
- Two runner options
  - Rebuild
  - New with increased capacity

# Results – 10% Efficiency Increase

Economic Justification Model  
Option 1 - w/Encl 1st Unit Repair

Service life 40

Discount Rate	7.0%
General inflation rate-future benefits & costs	2.5%

Benefits (1)	Input	Input	period = Real growth	0	1	2	3	4	5	6	7	8	9	10	
				2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	
Revenue est	2018	\$ -	1.6%		0	0	0	0	0	0	0	0	0	0	
Revenue-Add'l energy option 3	2037	3%			0	0	33,479	33,746	33,746	33,746	33,746	33,746	33,746	33,746	
Revenue-Add'l energy option 4	NO	0%			0	0	0	0	0	0	0	0	0	0	
Include Encroachment % of Revenue?	YES	47%			0	0	0	0	0	0	0	0	0	0	
Avoided cost of decommissioning															
Lost revenue from later rotor rim, pole, turbine															
<a href="#">Click to insert row above here</a>															
Subtotal of Benefits (2)					0	0	0	33,479	33,746	33,746	33,746	33,746	33,746	33,746	33,746

Costs (1)				0	1	2	3	4	5	6	7	8	9	10
1. Stator, Exciter, Controls, Greaseless t	2017	8,500,000		0	3,000,000	3,000,000	0	0	0	0	0	0	0	0
2. Add rotor rim and pole	2017	0			0	0	0	0	0	0	0	0	0	0
3. Add runner replace	2017	0			0	0	0	0	0	0	0	0	0	0
4. Use new runner	2017	0			0	0	0	0	0	0	0	0	0	0
Contingency	2017	850,000			0	850,000	0	0	0	0	0	0	0	0
Rotor rim & pole replace	2035	1,400,000												
Rehab old turbine and hub	2035	4,100,000												
Additional headgate & Other costs	2013			0	500,000									
Incremental Op Ex	2018	0		0	0	0	0	0	0	0	0	0	0	0
<a href="#">Click to insert row above here</a>														
Subtotal of Costs					0	3,500,000	3,850,000	0	0	0	0	0	0	0

<b>Net Benefit / (Cost), escalated</b>		0	(3,587,500)	(4,044,906)	36,053	37,249	38,180	39,135	40,113	41,116	42,144	43,198
Benefit, escalated		0	0	0	36,053	37,249	38,180	39,135	40,113	41,116	42,144	43,198
(Cost), escalated		0	(3,587,500)	(4,044,906)	0	0	0	0	0	0	0	0

Summary Results	B/C ratio	levelled	Southside Sensitivity	Adjustable Sensitivity
Benefit, PV		\$738,983	Additional Costs	0%
(Cost) (PV)		(\$669,202)	Reduce Benefits	25%
Net Present Value (NPV)	0.08	(\$82,621)	Revised NPV	(\$8,633,400)
Internal Rate of Return (IRR)		#DIV/0!	Revised IRR	#DIV/0!
Payback begins in Year		Exceeds service life	Revised Payback	Exceeds service life

# Rehabilitation Result With Energy

Economic Justification Model  
Option 1 - w/Encr 1st Unit Repair

Service life 40

Discount Rate	7.0%
General inflation rate-future benefits & costs	2.5%

Benefits (1)	Input	Input	period = Real growth	0	1	2	3	4	5	6	7	8
				2015	2016	2017	2018	2019	2020	2021	2022	2023
Revenue est	2018	\$1,137,810	1.6%	0	0	0	1,115,964	1,124,862	1,137,810	1,177,384	1,237,981	1,295,682
Revenue-Add'l energy option 3	2037	3%		0	0	0	33,479	33,746	0	0	0	0
Revenue-Add'l energy option 4	NO	0%		0	0	0	0	0	0	0	0	0
Include Encroachment % of Revenue?	YES	47%		0	0	0	0	0	0	0	0	0
Avoided cost of decommissioning												
Lost revenue from later rotor rim, pole, turbine												
<a href="#">Click to insert row above here</a>												
Subtotal of Benefits (2)				0	0	0	1,149,443	1,158,608	1,137,810	1,177,384	1,237,981	1,295,682

Costs (1)				0	1	2	3	4	5	6	7	8
1. Stator, Exciter, Controls, Greaseless tr	2017	8,500,000		0	3,000,000	3,000,000	0	0	0	0	0	0
2. Add rotor rim and pole	2017	0		0	0	0	0	0	0	0	0	0
3. Add runner replace	2017	0		0	0	0	0	0	0	0	0	0
4. Use new runner	2017	0		0	0	0	0	0	0	0	0	0
Contingency	2017	850,000		0	850,000	0	0	0	0	0	0	0
Rotor rim & pole replace	2035	1,400,000		0	0	0	0	0	0	0	0	0
Rehab old turbine and hub	2035	4,100,000		0	0	0	0	0	0	0	0	0
Additional headgate & Other costs	2013	0		0	500,000	0	0	0	0	0	0	0
Incremental Op Ex	2018	0		0	0	0	0	0	0	0	0	0
<a href="#">Click to insert row above here</a>												
Subtotal of Costs				0	3,500,000	3,850,000	0	0	0	0	0	0

<b>Net Benefit / (Cost), escalated</b>				0	(3,587,500)	(4,044,906)	1,237,825	1,278,886	1,287,327	1,365,405	1,471,570	1,578,663
Benefit, escalated				0	0	0	1,237,825	1,278,886	1,287,327	1,365,405	1,471,570	1,578,663
(Cost), escalated				0	(3,587,500)	(4,044,906)	0	0	0	0	0	0

Summary Results	B/C ratio	Involved	Southside Sensitivity	Adjustable Sensitivity
Benefit, PV		\$28,701,386	Additional Costs	0%
(Cost) (PV)		(\$8,921,604)	Reduce Benefits	25%
Net Present Value (NPV)	3.22	\$19,779,782	Revised NPV	\$2,271,937
Internal Rate of Return (IRR)		19.5%	Revised IRR	8.9%
Payback begins in Year		10	Revised Payback	31



# Traditional Approach Results

Option 1 - 1st Unit Repair	Yes	No	8.8%	\$ 3,527,658	1.31
Option 1 - 2nd Unit Repair	Yes	No	8.2%	\$ 1,993,376	1.19
Option 1 - 3rd Unit Repair	Yes	No	5.6%	\$ (1,898,809)	0.80
Option 1 - 4th Unit Repair	Yes	No	5.7%	\$ (1,127,826)	0.87
Option 2 - 1st Unit Repair	Yes	Rebuild	7.8%	\$ 1,890,947	1.14
Option 2 - 2nd Unit Repair	Yes	Rebuild	7.3%	\$ 584,398	1.05
Option 2 - 3rd Unit Repair	Yes	Rebuild	5.2%	\$ (3,171,232)	0.71
Option 2 - 4th Unit Repair	Yes	Rebuild	5.2%	\$ (2,219,018)	0.78
Option 3 - 1st Unit Repair	Yes	New	6.8%	\$ (490,823)	0.97
Option 3 - 2nd Unit Repair	Yes	New	6.3%	\$ (1,647,404)	0.89
Option 3 - 3rd Unit Repair	Yes	New	4.4%	\$ (5,286,422)	0.61
Option 3 - 4th Unit Repair	Yes	New	4.2%	\$ (4,198,406)	0.67

Recommendation: Replace generator, wait on the turbine.

# Problem

- Without energy, value of increased capacity and energy is not sufficient – negative NPV and IRR
- Assumes all value of energy after rehabilitation
- What about age and condition of the unit?
- What about risk of not doing the turbine?

# Problem - Ignores Risk

- It will fail, but when and how?
- Run to Fail **is** an option
- Can you accept the consequences?



## Failure and Consequence Analysis

- Identify likely failures
- Identify consequences
- Quantify effects
- Include in model

# Risk/Value Based Approach

- Value of continued operation
- Cost of forced outage
  - Lost energy/capacity/flexibility
  - Disruption
  - Reputation
- Collateral impacts
  - Physical damage
  - Workforce
  - Contracts



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# Model Development

Step 1 – Define Alternatives

Step 2 – Define Values

Step 3 – Risk Evaluation

Step 4 – Build Model

Step 5 – Turn the Handle!



# Step 1 – Define Alternatives

## 1 Run To fail and ...

1a Retire

1b Rehabilitation

1c Rehabilitation with New runner

## 2 Generator now, turbine later and ...

2a Retire

2b Runner rehabilitation

2c New runner

## 3 Complete rehabilitation, reuse runner

## 4 Complete rehabilitation, new runner

# Step 2 – Define Value

- Increased generator efficiency
- Increased turbine efficiency, two runner options
- Increased capacity
- Increased operating flexibility
- Green value of increased efficiency/capacity
- Avoided risk

# Step 3 - Risk Evaluation

- Forced versus planned outage
  - Length
  - Disruption
- Risks - rotor stator contact
  - Major – generator is wiped out, some collateral damage, \$5,000,000
  - Minor – only parts to be rehabilitated are damaged, collateral damage limited to disruption, \$500,000
  - Catastrophic failure – Significant shaft damage, turbine collides with discharge liner, headcover rupture, flooded powerhouse, \$25,000,000

# Step 4 – Build Model

- Build out economics for each alternative
- Assume rehabilitation date (planned)
- Decision tree provides optimum decision
- Model failures
  - Modes
  - Probabilities
  - Consequences

# Uses Economic Spreadsheet

- Spreadsheet model for each alternative
  - Plus one for operating time (value) prior to failure or rehabilitation

## Economic Justification Model Run To Failure, year

2021

Service life 40

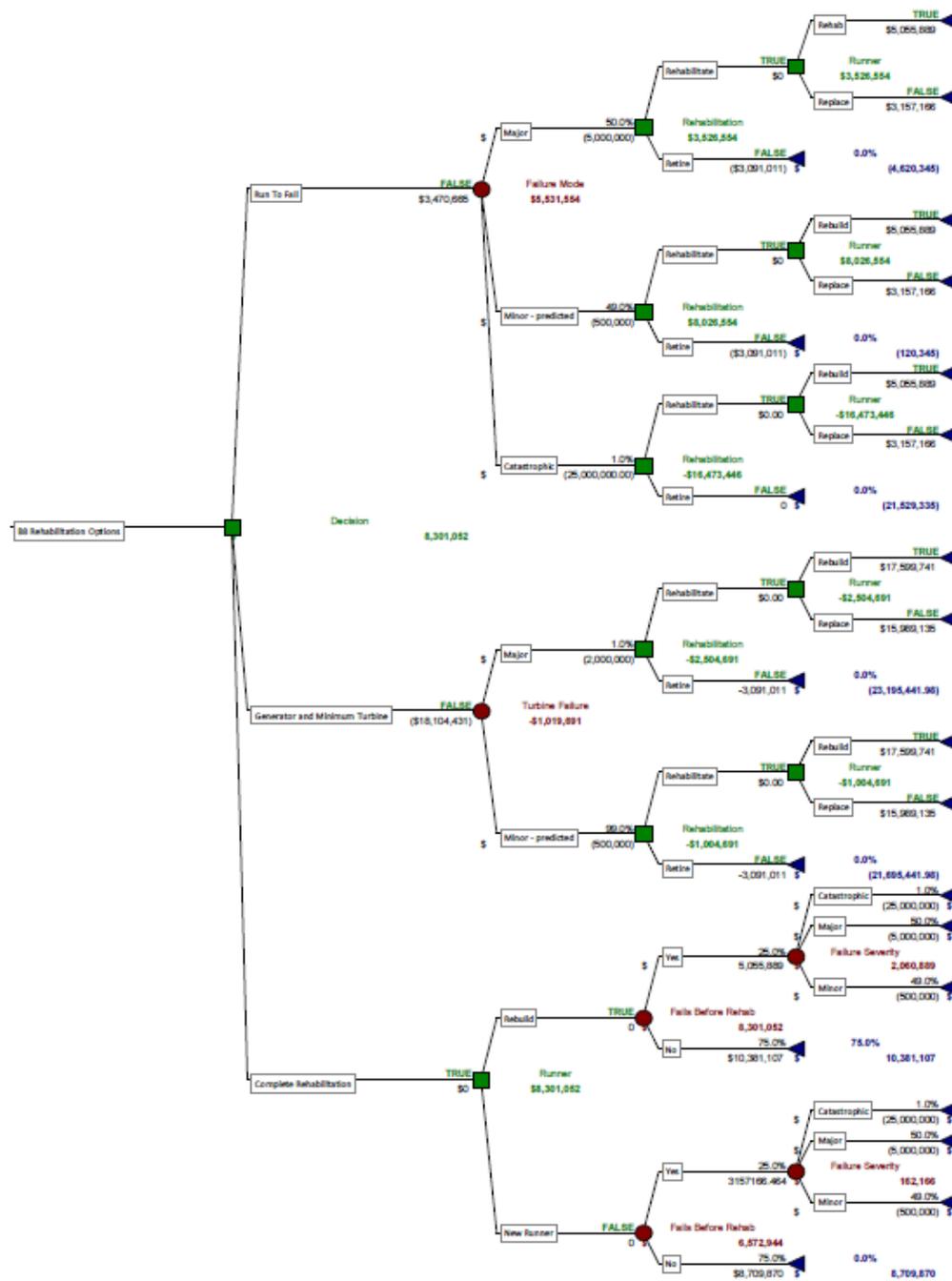
Discount Rate	7.0%
General inflation rate-future benefits & costs	2.5%

	Input	Input	scale	Real growth	period =								
					0	1	2	3	4	5	6	7	8
		\$			2015	2016	2017	2018	2019	2020	2021	2022	2023
<b>Benefits (1)</b>													
Revenue est	2021	1,491,396	100%	0.5%		1,377,127	1,436,443	1,479,934	1,491,396	1,522,459	0	0	0
Revenue-Add'l energy option 3	yes	10.0%				56,462	58,894	60,677	61,147	62,421	0	0	0
Revenue-Add'l energy option 4	no	8.0%				0	0	0	0	0	0	0	0
Include Encroachment % of Revenue?	yes	36%	0%			0	0	0	0	0	0	0	0
Powerex contract value	YES	315,000		0.5%		316,575	318,158	319,749	321,347	322,954	0	0	0
REC value	no	\$ -		0.5%		0	0	0	0	0	0	0	0
Cost if B1 - B4 Retired		\$ -				0	0	0	0	0	0	0	0
Value if U unit is out		\$ 400,000		0.5%		0	0	0	0	410,101	0	0	0
Value if C unit is out		\$ 125,000		0.5%		62,813	126,253	126,884	127,519	64,078	0	0	0
Subtotal of Benefits (2)					0	1,812,976	1,939,748	1,987,244	2,001,409	2,382,013	0	0	0

<b>Costs (1)</b>													
1. Stator, Exciter, Controls, Greaseless turbine pit	2021	0	0	0	0	0	0	0	0	0	0	0	0
2. Add rotor rim and pole	2021	0	0	0	0	0	0	0	0	0	0	0	0
3. Add runner rebuild	2021	0	0	0	0	0	0	0	0	0	0	0	0
4. Use new runner	2021	0	0	0	0	0	0	0	0	0	0	0	0
Contingency	2021	0	0	0	0	0	0	0	0	0	0	0	0
Rotor rim & pole replace	2021	0	0	0									
Rehab old turbine and hub	2021	0	0	0									
Retirement Costs	2021	0	0	0	0	0	0	0	0	0	0	0	0
Backout inflation, Andritz fixed \$, except new runner	76%	0	0	0	0	0	0	0	0	0	0	0	0
Add PUD real growth	24%	0	0	2.0%	0	0	0	0	0	0	0	0	0
Retirement Costs	2021	0	0	0	0	0	0	0	0	0	0	0	0

# Decision Tree Method

- Uses separate economic model for each alternative
- Incorporates decisions and risks
- Mathematically models the alternatives, shows optimal decision path
- Not real \$



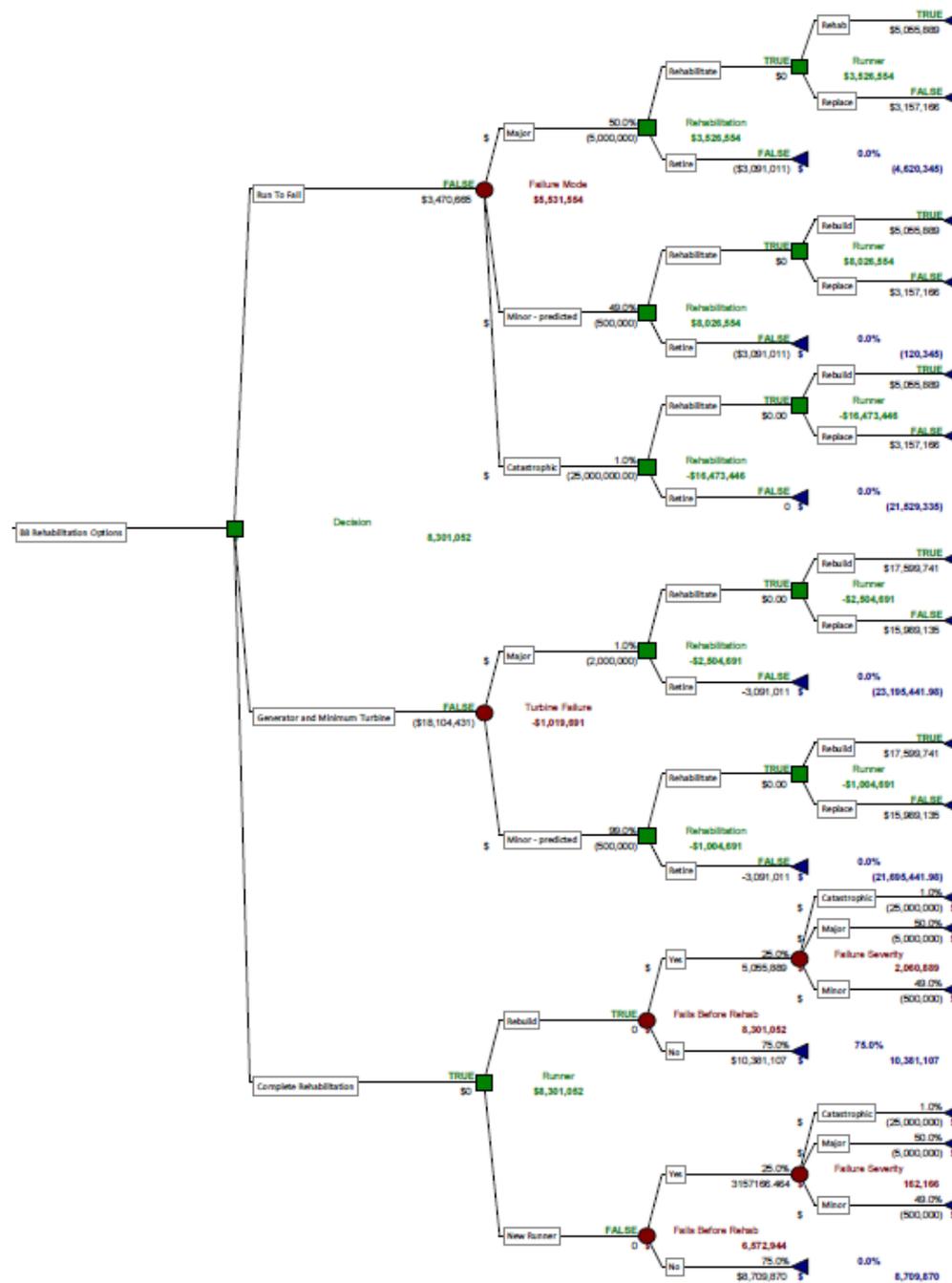
# Sample Case

- Issue - The generator is near end of life, rotor-stator contact is likely.
- Alternatives:
  - Run to Failure, then rehabilitate
  - Rehabilitate the generator now, turbine later
  - Complete rehabilitation now

# Sample Case Assumptions

- First Unit Rehabilitation - 2016
- Rehab Frequency - 1 years
- Failure year, after - 1st 2018
- Failure frequency, years - 1
- Probability a unit fails before rehab
  - B8 25%, B7 16%, B6 4%, B5 9%
- Cost of Unit Failure
  - Catastrophic \$ (25,000,000) - 1%
  - Major \$ (5,000,000) - 50%
  - Minor \$ (500,000) - 49%
- Cost of turbine failure
  - Major \$ (2,000,000) - 1%
  - Minor \$ (500,000) - 99%

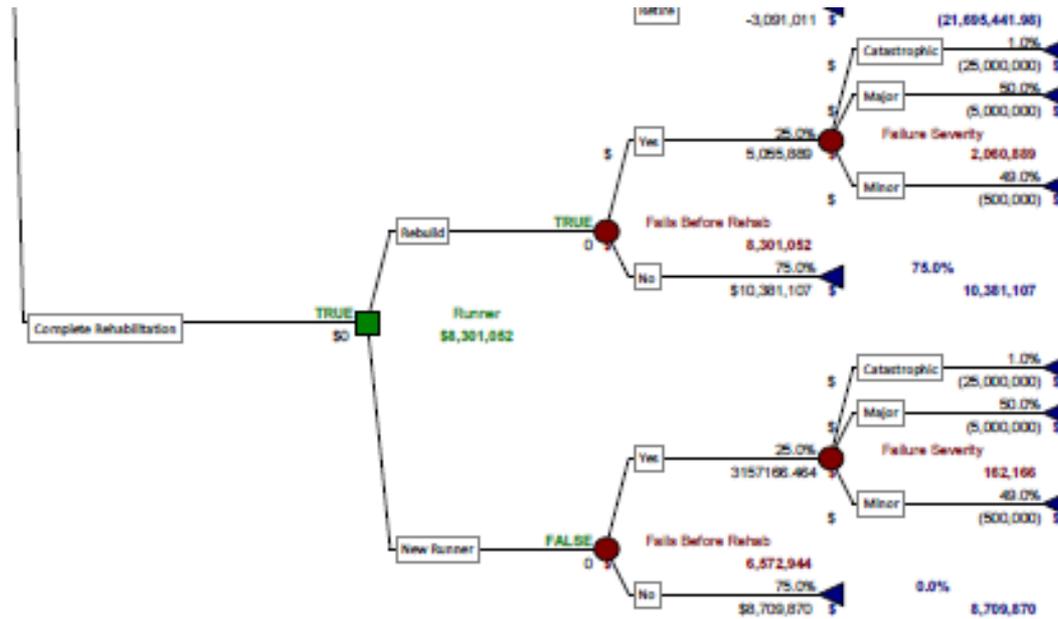
# Decision Tree



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# Decision Tree



# Static Results

(based on assumptions)

Decision		Decision Value			
Rehab Year		2017	2016	2018	2019
Unit		B5	B6	B7	B8
1	Run To fail and				
1a	Retire	\$ (581,509)	\$ (907,131)	\$ 2,605,299	\$ 4,626,134
1b	Rehab	\$ (2,684,556)	\$ (6,379,144)	\$ 6,370,940	\$ 9,887,612
1c	New runner	\$ (7,921,881)	\$ (6,597,918)	\$ 1,841,185	\$ 8,136,304
2	Gen now, turbine later and				
2a	Retire	\$ (26,951,898)	\$ (20,084,910)	\$ (23,865,531)	\$ (14,480,330)
2b	Runner rehab	\$ (16,456,335)	\$ (6,997,040)	\$ (8,015,421)	\$ 2,460,555
2c	New runner	\$ (21,411,588)	\$ (25,775,697)	\$ (12,258,096)	\$ 966,579
3	Complete rehab, reuse runner	\$ (680,153)	\$ 8,341	\$ 6,983,347	\$ 9,401,092
4	Complete rehab, new runner	\$ (5,749,863)	\$ (4,453,864)	\$ 2,377,229	\$ 7,805,668

**Not Real Money!**

Recommendation: Complete Rehabilitation, reuse runner



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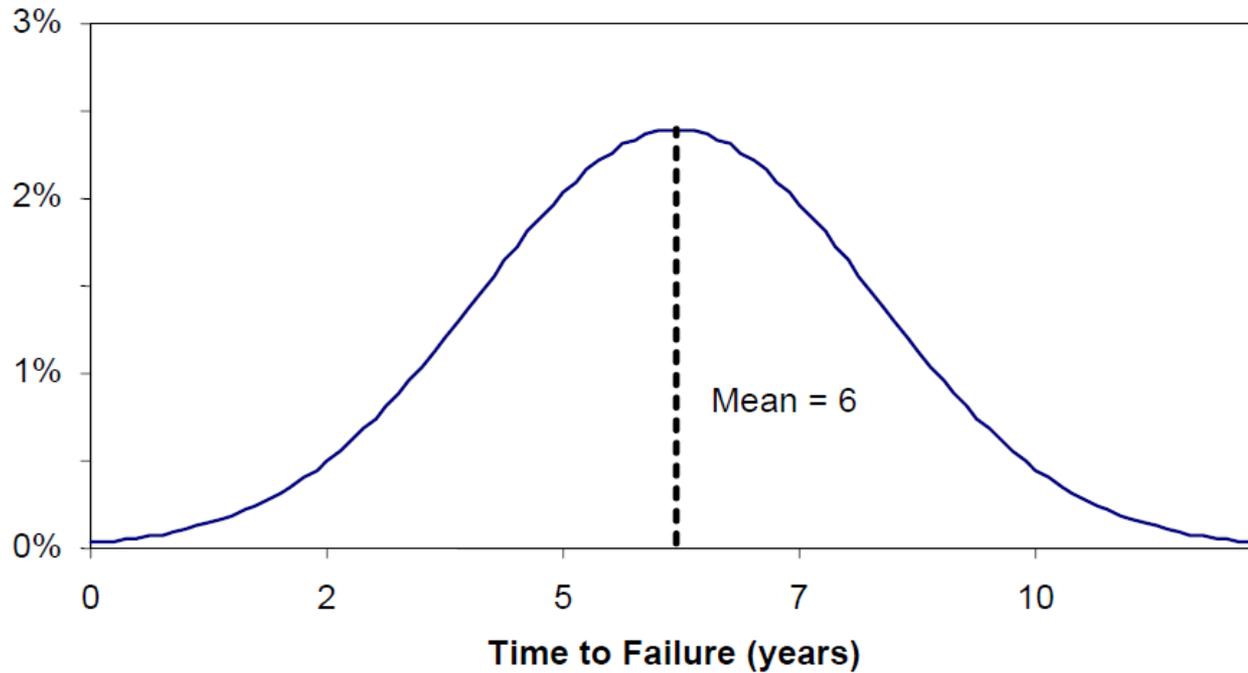
# Includes Risks, but Wait!

- Static values –
  - Best judgment of when and how severe
  - Or is it?
- Evaluate Static Values
  - Monte Carlo Simulation
  - Sensitivity Analysis

# Monte Carlo

- Input – range or distribution of values
- Simultaneous variations
- Requires good model and computer
- Really tough by hand

# Input



**Figure 1 - Probability Distribution for Time to Failure**

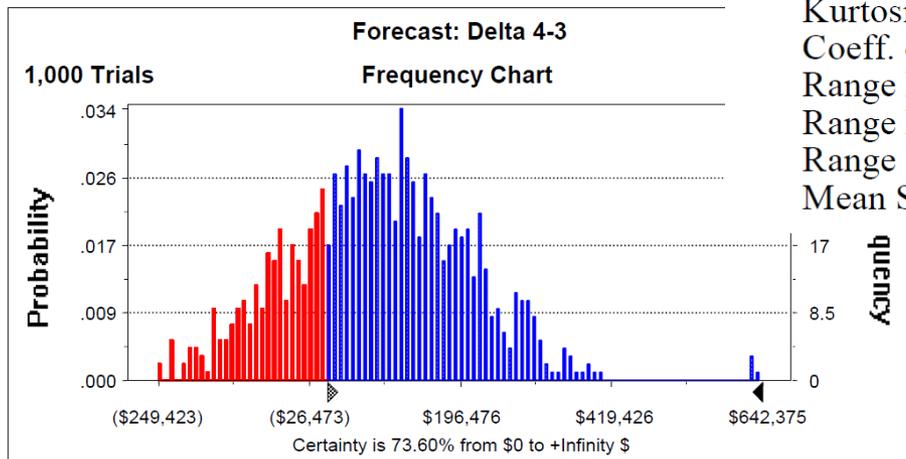
# Output

## Summary:

Certainty Level is 73.60%  
 Certainty Range is from \$0 to +Infinity \$  
 Display Range is from (\$249,423) to \$642,375 \$  
 Entire Range is from (\$270,511) to \$1,238,496 \$  
 After 1,000 Trials, the Std. Error of the Mean is \$6,475

## Statistics:

	<u>Value</u>
Trials	1000
Mean	\$109,791
Median	\$83,994
Mode	---
Standard Deviation	\$204,751
Variance	\$41,922,769,804
Skewness	2.26
Kurtosis	10.65
Coeff. of Variability	1.86
Range Minimum	(\$270,511)
Range Maximum	\$1,238,496
Range Width	\$1,509,008
Mean Std. Error	\$6,474.78



# Sensitivity

- Vary Range of Input
- Find out what makes the decision different
  - and by how much
- One-way
- Two-way

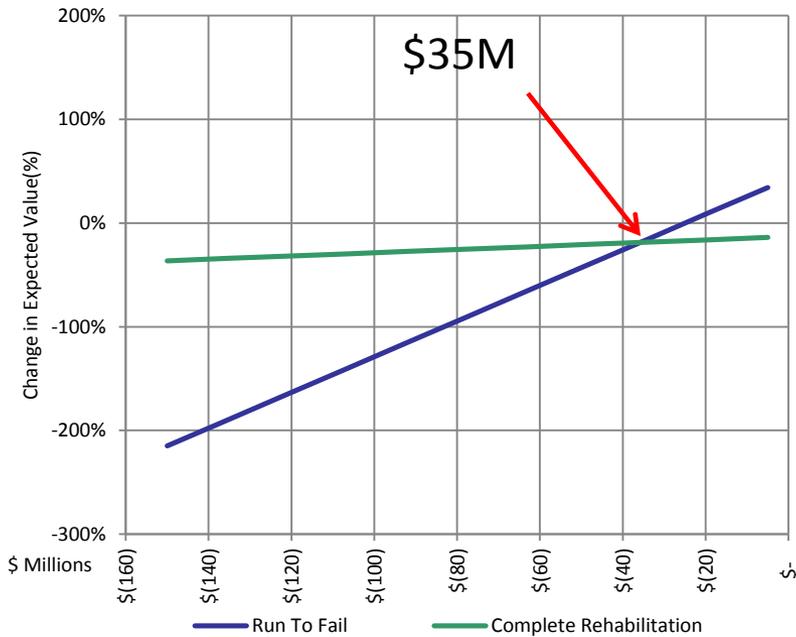
# Sample Case Sensitivities

Table 4 Sensitivity Parameters

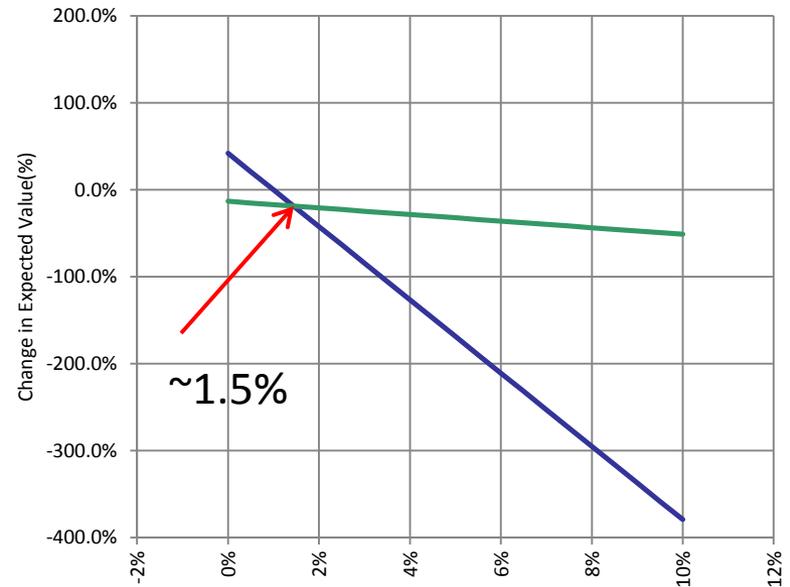
Parameter	Range	Base
B35 First failure year	2015 to 2025	2018
B36 Failure frequency	1 to 3 years	1 year
B33 First rehab year	2016 to 2020	2016
B34 Rehab frequency	1 to 3 years	1 year
B73 Forward price curve	50% to 150% of Nominal	Nominal - current forward price curve
B62 Capacity value	-100% to 150% of nominal	Nominal \$315,000
B44 Consequence of major failure	50% to 150% of base	\$5million
B47 Probability of major failure	25% to 75%	50%
B46 Probability of catastrophic failure	0 to 10%	1%
B43 Consequence of catastrophic failure	50% to 150% of base	\$25 million
B71 Cost of Rehabilitation	75% to 150% of base	
B69 Efficiency of Kaplan operation	0 to 15%	10%
B70 Efficiency of new runner	0 to 15%	8%

# One-Way on Risk

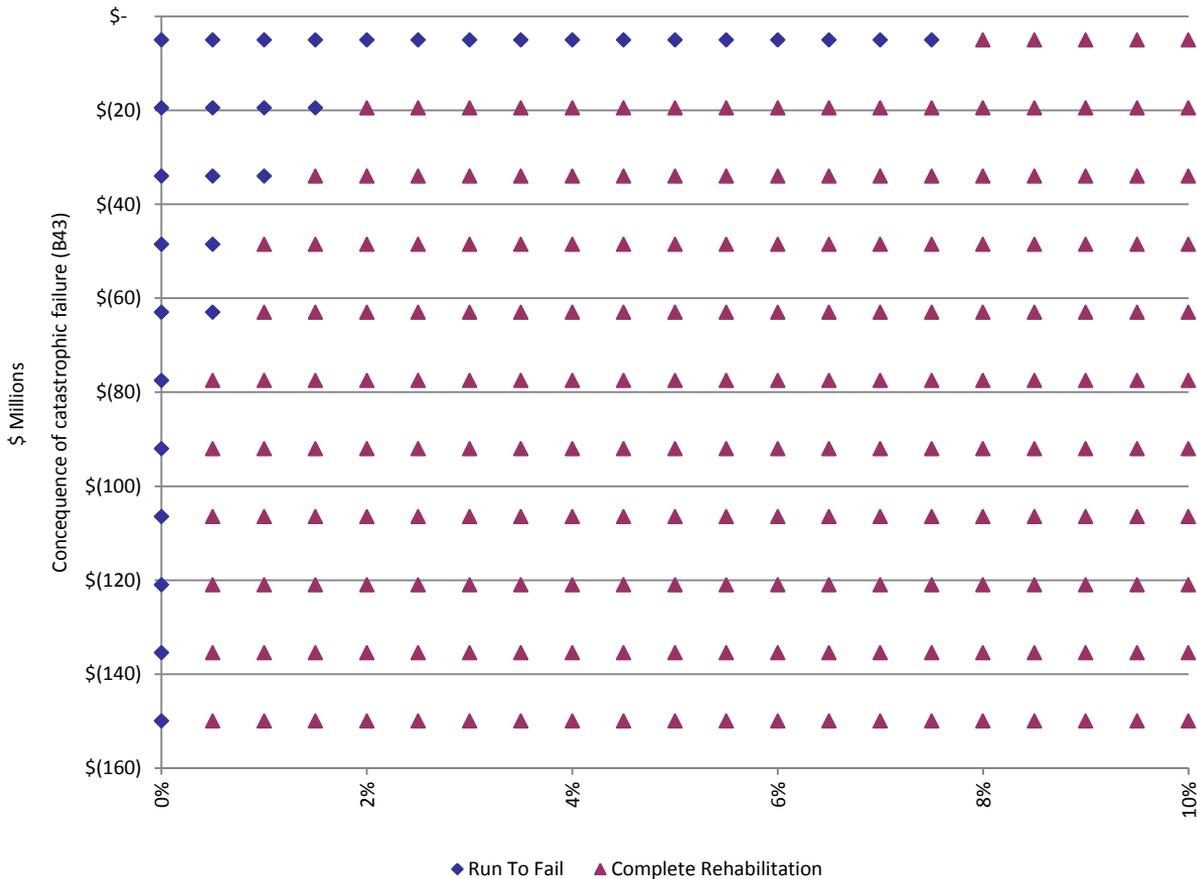
**Figure 1 Sensitivity to Consequence of Catastrophic Failure**



**Figure 2 Sensitivity to Probability of Catastrophic Failure**



# Two-Way Risk of Catastrophic Failure



# Risk/Value Approach

- Incorporates risk of failure
- Quantifies discussion of “when will it fail?”
- Condition as an indicator of risk of failure becomes part of the equation
- Quantifies risk of delay
- Utilizes Excel and macros or add-in

# Comparison

- Traditional approach
  - Without energy – negative economics
  - With energy – recommended generator now, turbine later (ignores risk)
- Risk/Value approach
  - Quantifies risk of delay
  - Values Run to Failure
  - Recommends generator and turbine based on turbine risk

